

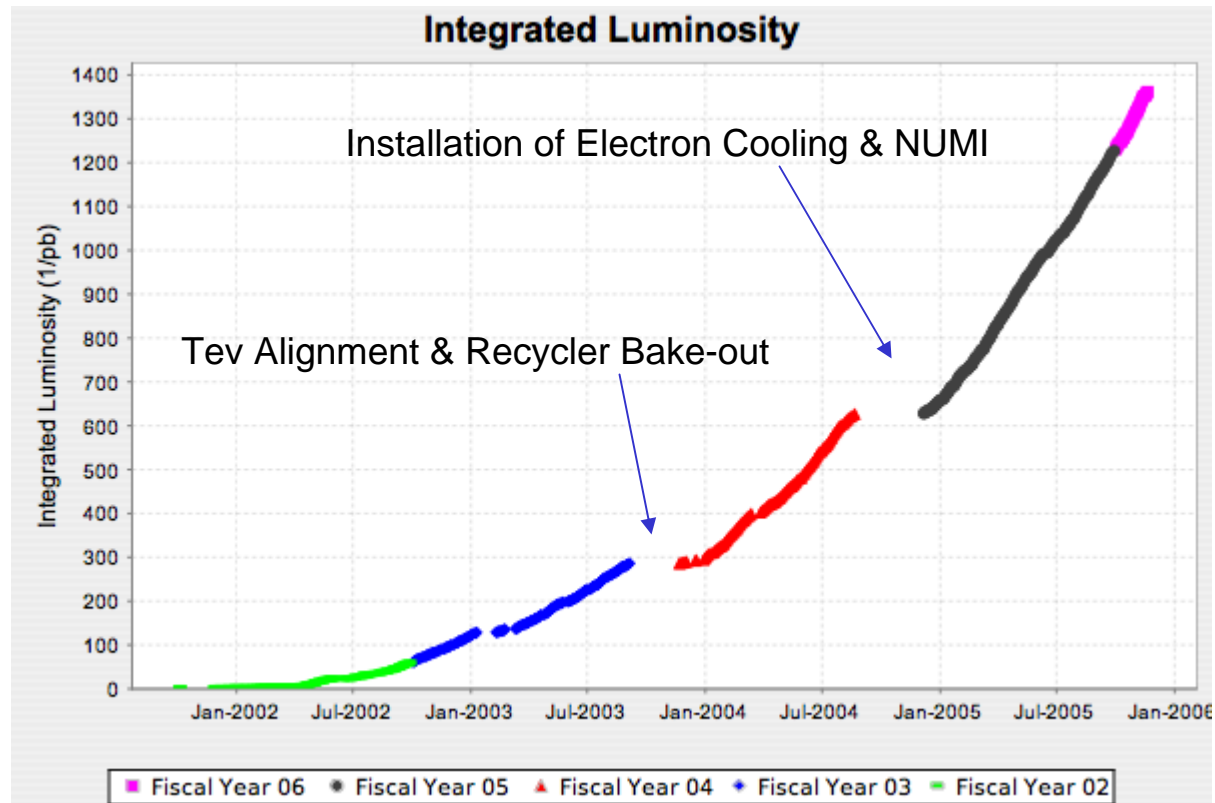
# Accelerator Operations Summary

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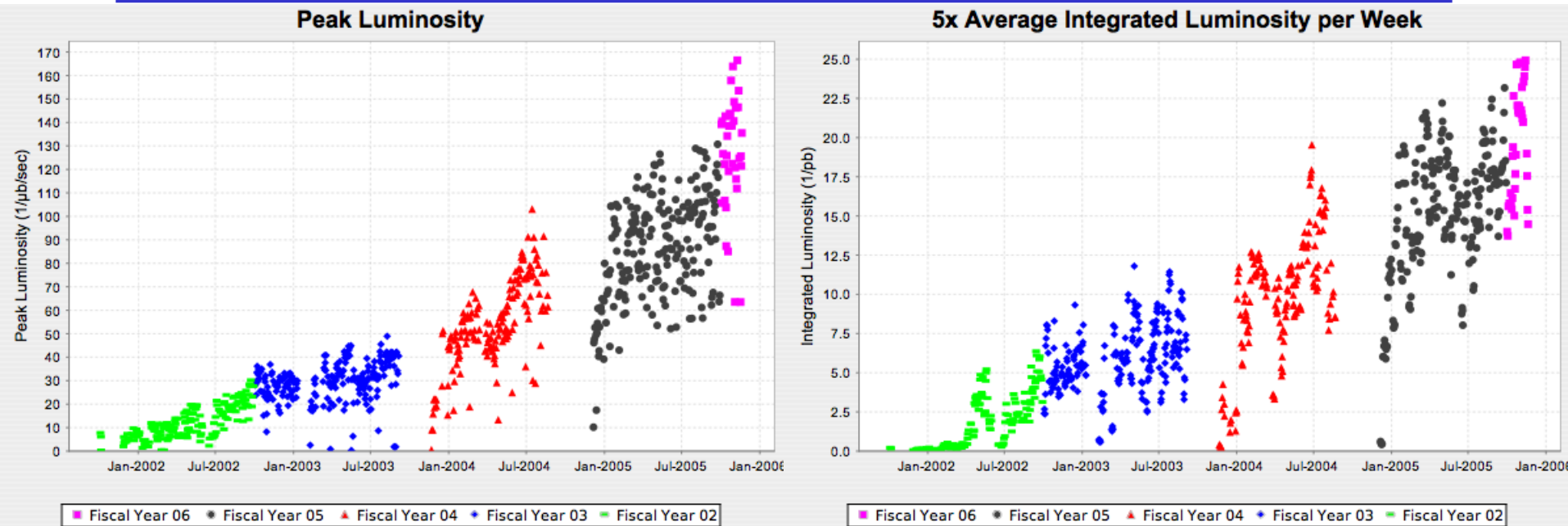


# Integrated Luminosity



- Since June 2003, the Tevatron has seen a 3-fold increase in
  - Peak luminosity
  - Integrated luminosity per week
  - Total integrated luminosity

# Luminosity History



- Luminosity increase is mostly due to:
  - Better performance of the injector chain
  - Introduction of the Recycler into operations
  - Alignment of the Tevatron
  - Decision to "run" the Collider
    - Rigorous approach to attacking operational problems
    - Focused study philosophy



# Luminosity

$$L = \frac{3\gamma f_o}{\beta^*} BN_{\bar{p}} \frac{N_p}{\epsilon_p} \frac{F(\beta^*, \theta_{x,y}, \sigma_{p,\bar{p}}^L, \epsilon_{p,\bar{p}})}{\left(1 + \frac{\epsilon_{\bar{p}}}{\epsilon_p}\right)}$$

- The major luminosity limitations are
  - The number of antiprotons ( $BN_{\text{pbar}}$ )
  - The proton beam brightness ( $N_p/\epsilon_p$ )
    - Beam-Beam effects
  - Antiproton emittance
  - $F < 1$



# Antiproton Economics

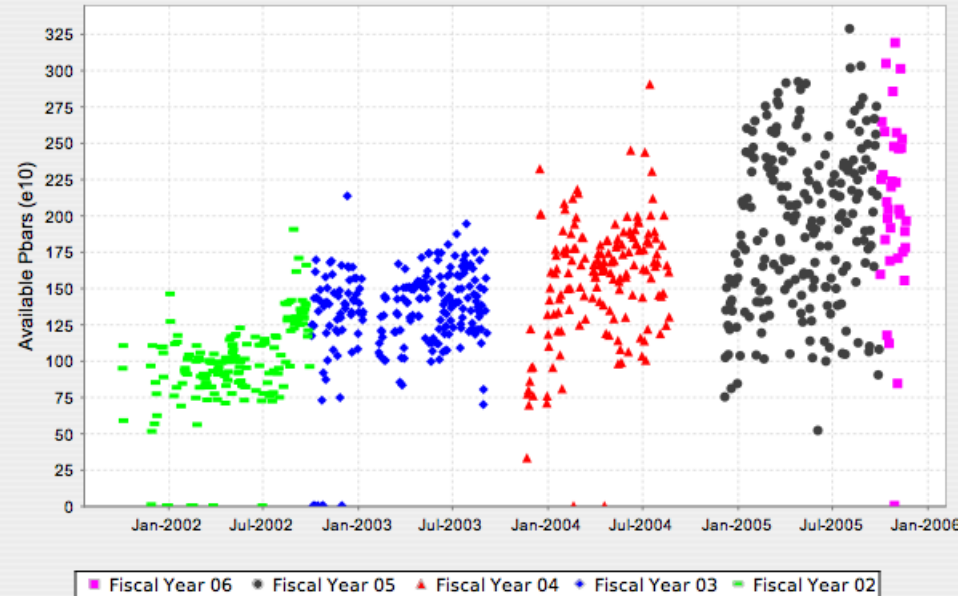
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$$\Phi_{\bar{p}}^{(\text{min})} = n_c \sigma_a L$$

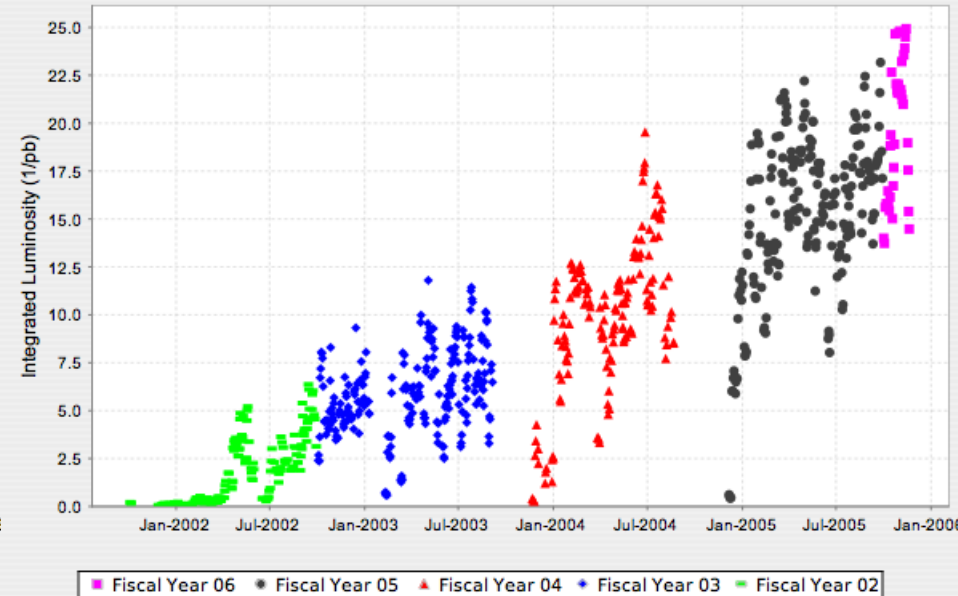
- $n_c = 2$
- $\sigma_a = 70 \text{ mb}$
- $L = 3.0 \times 10^{32} \text{ cm}^{-2}\text{-sec}^{-1}$
- $\Phi = 15 \times 10^{10} \text{ hr}^{-1}$

# Antiprotons and Luminosity

Pbars available to the Collider



5x Average Integrated Luminosity per Week



- The strategy for increasing luminosity in the Tevatron is to increase the number of antiprotons
  - Increase the antiproton production rate (Run 2 Upgrades)
  - Provide a third stage of antiproton cooling with the Recycler
  - Increase the transfer efficiency of antiprotons to low beta in the Tevatron



## Stacking Rate

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$$\Phi = \frac{N_p P}{T_{\text{rep}}}$$

- $N_p$  is the number of protons on target
  - $P$  is the production ratio of the number of antiprotons produced to  $N_p$ 
    - Typically about  $15\text{-}20 \times 10^{-6}$
    - Mostly a function of the collection aperture
  - $T_{\text{rep}}$  is the cycle time
    - Mostly a function of the cooling rate
-



# Run II Upgrades

- More protons on the antiproton target
  - Slip stacking
    - MI Beam loading compensation
    - Booster Cogging
  - Intensity Goals:
    - Base:  $6.5 \times 10^{12}$
    - Design:  $8.0 \times 10^{12}$
- Better antiproton collection efficiency
  - Lithium lens gradient upgrade
  - AP2-Debuncher aperture increases
    - Physical aperture increases
    - Beam based alignment
  - Production Goals at a 2 second cycle time:
    - Base:  $15 \times 10^{-6}$
    - Design:  $21 \times 10^{-6}$
- Better cooling
  - Accumulator Stacktail
  - Electron cooling in the Recycler
  - Average Stacking Rate Goals:
    - Base:  $9.7 \times 10^{10}/\text{hour}$
    - Design:  $21.7 \times 10^{10}/\text{hour}$
- Rapid Antiproton Transfers
  - Transfer Time Goals
    - Base: 45 minutes
    - Design: 15 minutes





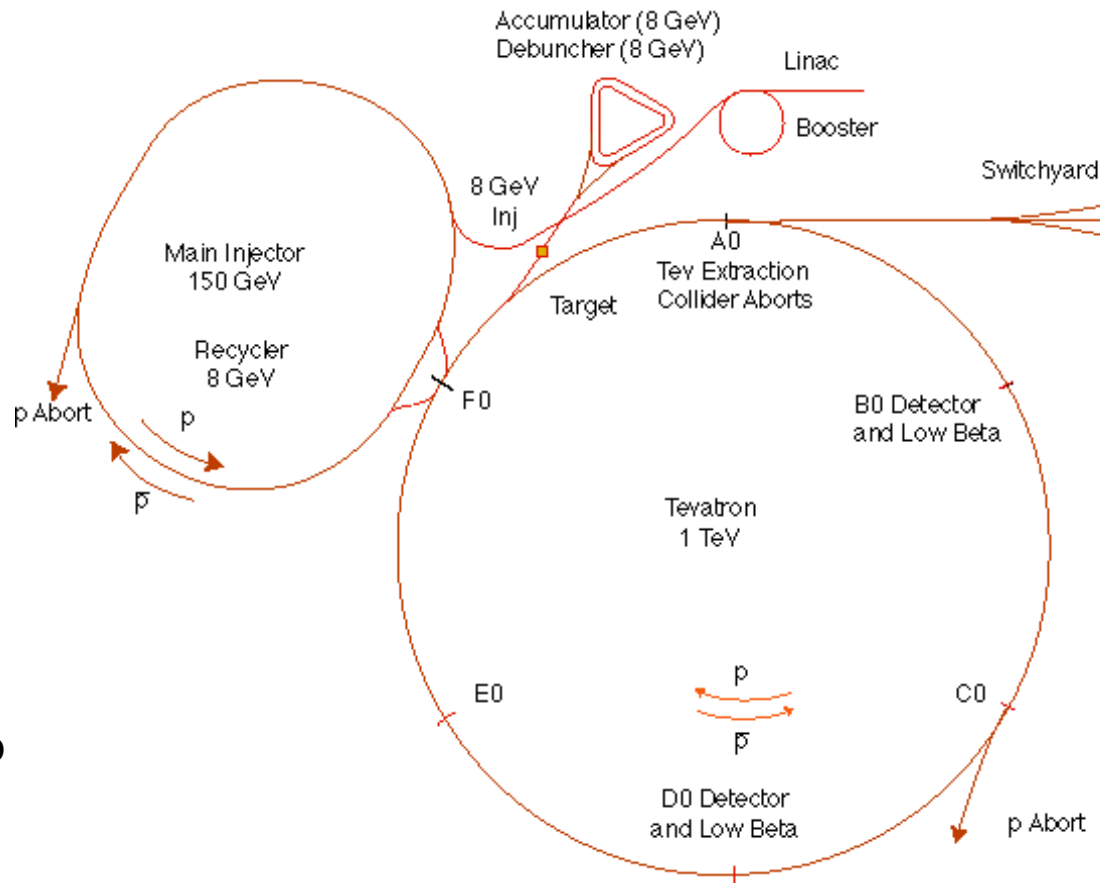
# Stacking Progress

- The cornerstone of the Run II upgrades is antiproton production.
- The Phase 3 goal for the zero-stack stack rate is  $20 \times 10^{10}$  pbars/hour.
- Our best value to date is  $17 \times 10^{10}$  pbars/hour
- We have formed a special team of 20 people, dedicated 100%, to focus on antiproton production
  - Booster Extraction
  - Main Injector Slip Stacking
  - Antiproton Source
  - Instrumentation
- The goal of the stacking team is to:
  - Document the current state of the complex for antiproton stacking.
  - Formulate a study plan and needed instrumentation to reach  $20 \times 10^{10}$  pbars/hour
  - Successfully execute the plan by March 2006.
- The team meets twice a week at Tuesdays and Thursdays at 9 am in the Huddle to discuss overall progress and integration with collider operations.

# Antiproton Production

- $1 \times 10^8$  8 GeV pbars are collected every 2-4 seconds by striking  $7 \times 10^{12}$  120 GeV protons on a Nickel target
- 8 GeV Pbars are focused with a lithium lens operating at a gradient of 760 Tesla/meter
- Each batch of Pbars are bunch rotated and pre-cooled in the Debuncher
- Multiple pbar batches (~8000) are momentum stacked and cooled in the Accumulator
- Every 4-6 hours the Accumulator stack is transferred to the Recycler where the new Accumulator batch is merged with the existing Recycler Stash and cooled with electron cooling
- After 24 hours of stacking, the 8 GeV Pbars are unstacked in the Recycler, transferred to the Main Injector and accelerated to 150 GeV and to 980 GeV in the TEVATRON

Fermilab Tevatron Accelerator With Main Injector





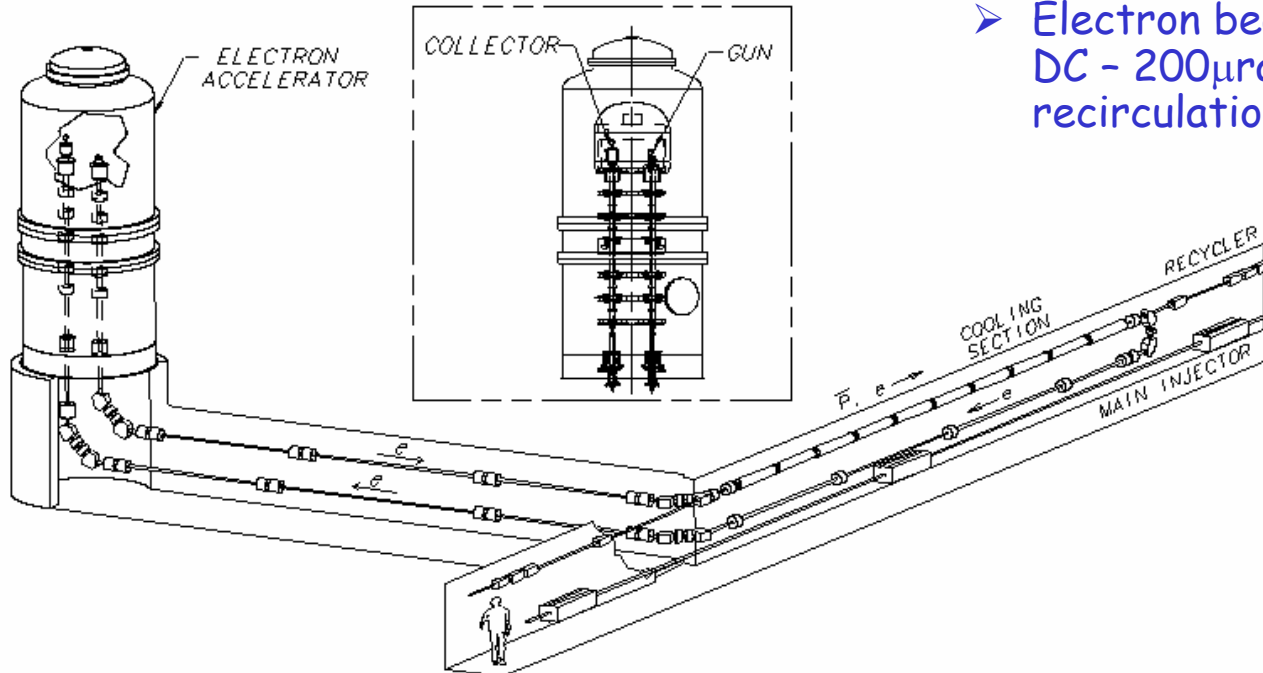
# Recycler

- Features
  - Designed to be a third stage antiproton accumulator ring
    - Initially uses stochastic cooling
    - Now starting to use electron cooling
  - Shares the same tunnel as the Main Injector
  - Major magnetic elements are made from permanent magnets
- At the end of August 2003
  - The Recycler was "on the ropes"
    - Lifetime was < 60hrs
    - Transverse emittance growth was  $12\pi$ -mm-mrad/hr
  - Took drastic measures
    - Lengthened the Fall 03 shutdown to bake the entire Recycler
    - Instituted the Pbar Tax (Investment) to guarantee the Recycler adequate study time and access to the tunnel
    - Re-organized the Accelerator Physics Dept. to give the Recycler and Tevatron more accelerator physicists
- Recycler bake-out was extremely successful
  - Transverse emittance growth reduced by a factor of 10-20
  - Lifetime > 600 hours
- Recycler commissioning has progressed rapidly
  - Using the Recycler in "Combined Shots" operations makes it a luminosity enhancement
    - Operational January 2005
  - Transverse Damper commissioned August 2005
    - Stacks larger than  $150 \times 10^{10}$  pbars now possible
  - Stand alone Recycler shots to the Tevatron (Sept 2005)
    - Stack of  $190 \times 10^{10}$  pbars in the Recycler
    - $92 \times 10^{30} \text{cm}^{-2} \text{sec}^{-1}$  Luminosity
- Electron Cooling commissioned July 2005
  - By the end of August 2005, electron cooling is used on every Tevatron shot

# Recycler Electron Cooling



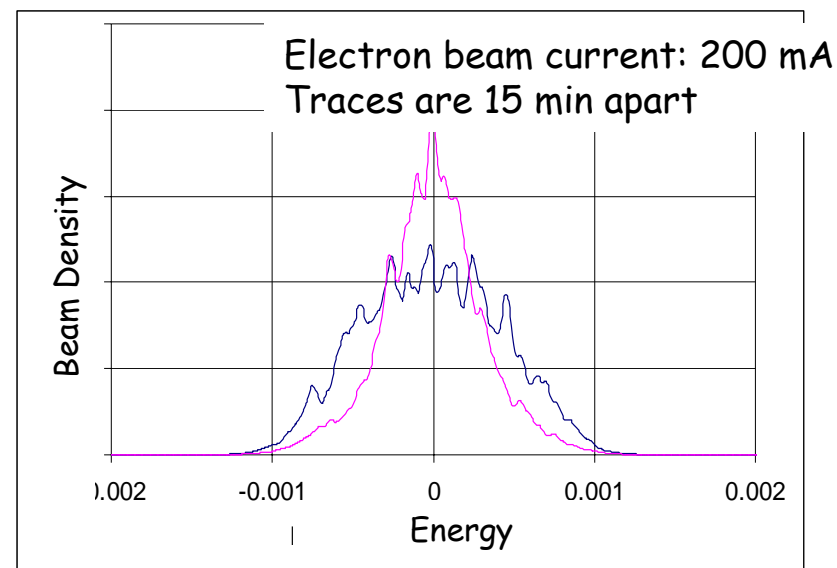
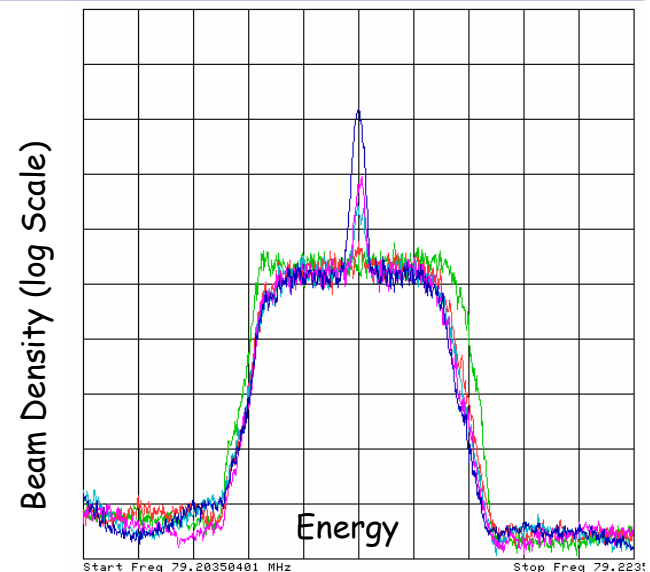
- The maximum antiproton stack size in the Recycler is limited by
  - Stacking Rate in the Debuncher-Accumulator at large stacks
  - Longitudinal cooling in the Recycler
- Longitudinal stochastic cooling of 8 GeV antiprotons in the Recycler is being replaced by Electron Cooling
  - Electron beam: 4.34 MeV - 0.5 Amps  
DC - 200  $\mu$ rad beam spread - 99% recirculation efficiency





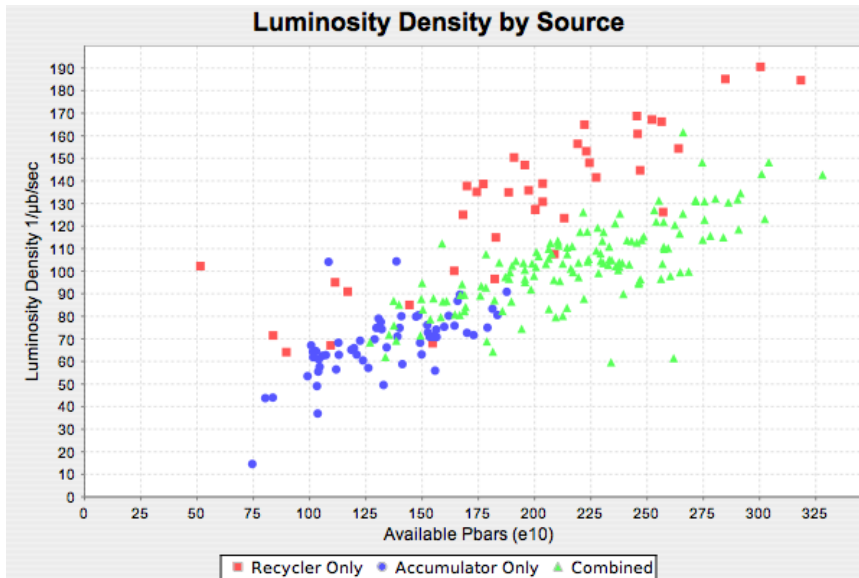
# Recycler Electron Cooling

- Electron cooling commissioning
  - Electron cooling was demonstrated in July 2005 two months ahead of schedule.
  - By the end of August 2005, electron cooling was being used on every Tevatron shot
- Electron cooling goals
  - Can presently support final design goal of rapid transfers (30eV-Sec/2hrs)
  - Can presently reliably support stacks of  $250 \times 10^{10}$  (FY06 design goal)
  - Have achieved 500 mA of electron beam which is the final design goal.



# Recycler-Only Operations

- Recycler had been participating in Collider Operations in the Combined Shot mode because the Recycler Stack size has been limited to  $\sim 120 \times 10^{10}$  pbars
  - Longitudinal Cooling
  - Transverse Stability
- With Electron Cooling operational and the transverse dampers commissioned, the Recycler stack size can now be increased to over  $300 \times 10^{10}$  pbars



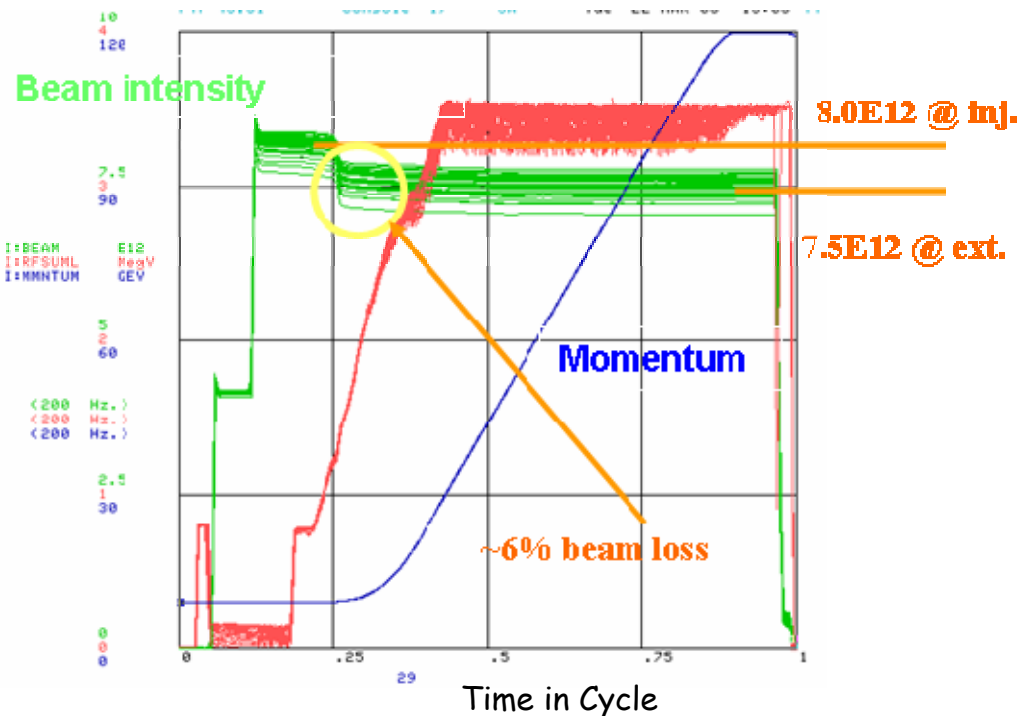
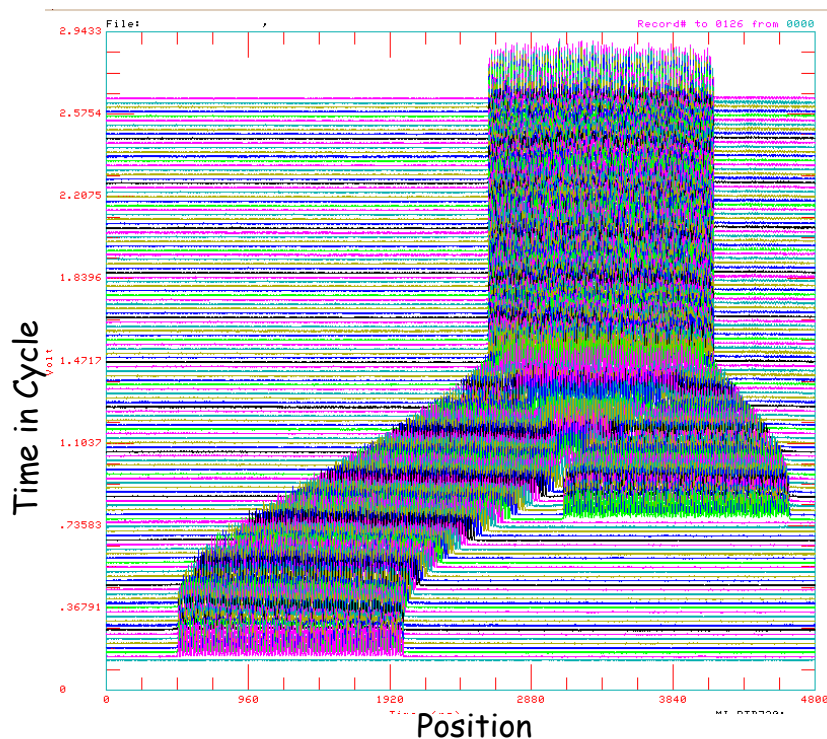
- The Collider complex has transitioned from Combined Shot mode to Recycler-Only mode
  - Faster average stacking.
  - Smaller pbar emittances in the TEV
  - In Recycler-Only mode we no longer need
    - The Accumulator shot lattice
    - Pbar-Tev shot setup
    - Dual energy ramps in the Main Injector
    - Complicated RF states
  - In addition, the Neutrino program benefits because the Accumulator will spend most of the time with small stacks, hence fast cycle times.
- Transition was completed by October 1, 2005 - 1 month ahead of schedule





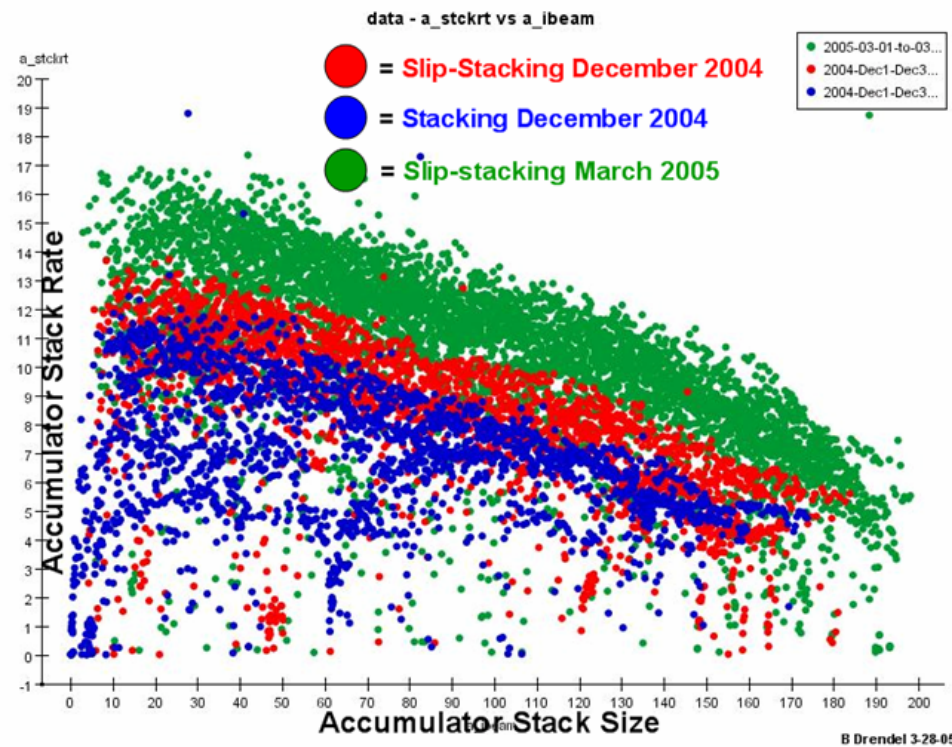
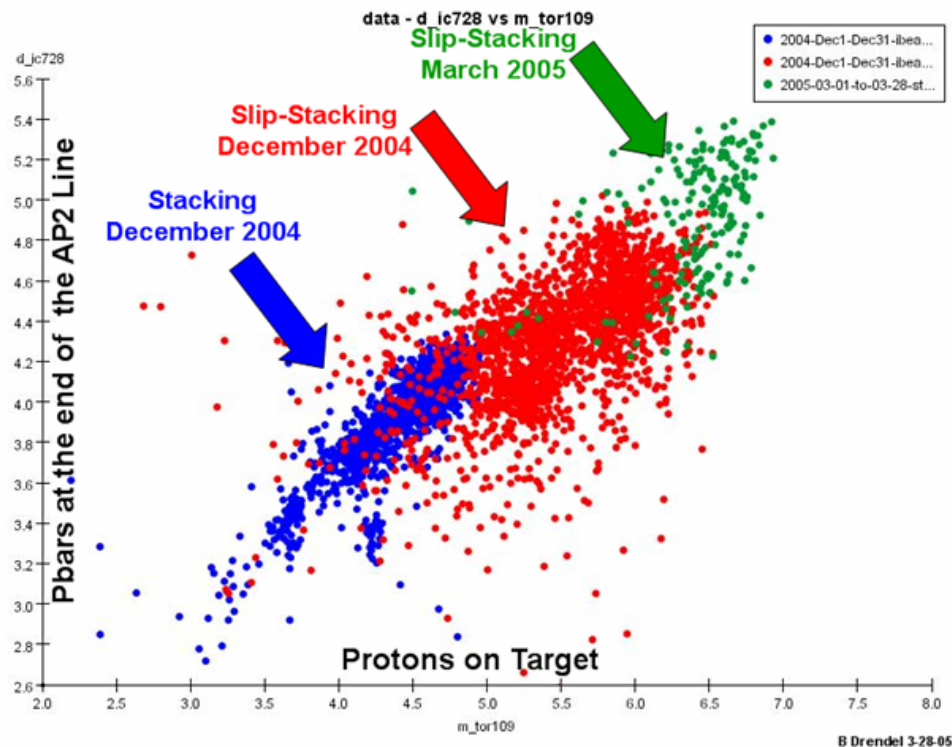
# Antiproton Production - Slip Stacking

- Slip Stacking is the process of combining two Booster batches at injection into in the Main Injector to effectively double the amount of protons on the antiproton production target





# Antiproton Production - Slip Stacking







## Protons on Target

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- Protons on target has made good progress
- We have been able to sustain:
  - 7.5 -  $8 \times 10^{12}$  protons on target
    - Reached a record  $8.5 \times 10^{12}$  protons on target
    - 90% Slip stacking efficiency
      - Much smaller longitudinal emittance from the Booster
    - Smaller spot size on target
      - Corrected 120 GeV optics
      - Smaller longitudinal and transverse emittances
  - Fast repetition rates (starting at 2.2 seconds)
    - Switch over to Recycler-only operations complete
      - 90% of the Tevatron shots are Recycler-only

# Main Injector Slip Stacking

## Goals

	Initial	3/1/2006	Final	Status	
Intensity	6.2	7.2	8	7.4	$\times 10^{12}$
Bunch Length	2	1.5	1.5	1.8*	nS
Efficiency	75	95	95	90	%

\*Effective Bunch length on Mixed Mode Cycles

### Remaining Tasks

#### ➤ Booster

- Stronger Mode 1 and 3 damping
- Transverse Damper
- 8 GeV Bunch Rotation Reliability
- RF Step at Transition
- Operational Streamlining
  - Instrumentation
  - App. Programs

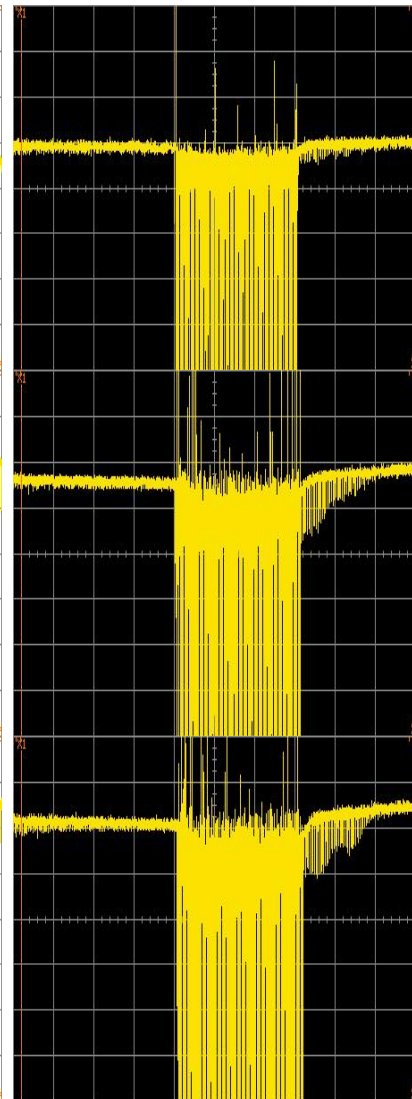
#### ➤ Main Injector

- Reduce effective bunch length on target
  - Beam loading during Mixed-Mode 120 GeV Bunch Rotation
  - Elimination of difference between Pbar-Production-Only cycle and Mixed-Mode cycle
- Operational Streamlining

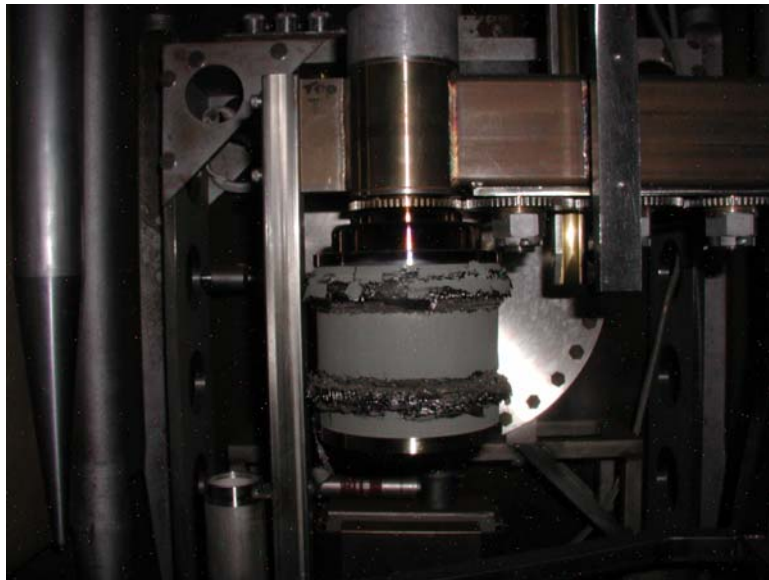
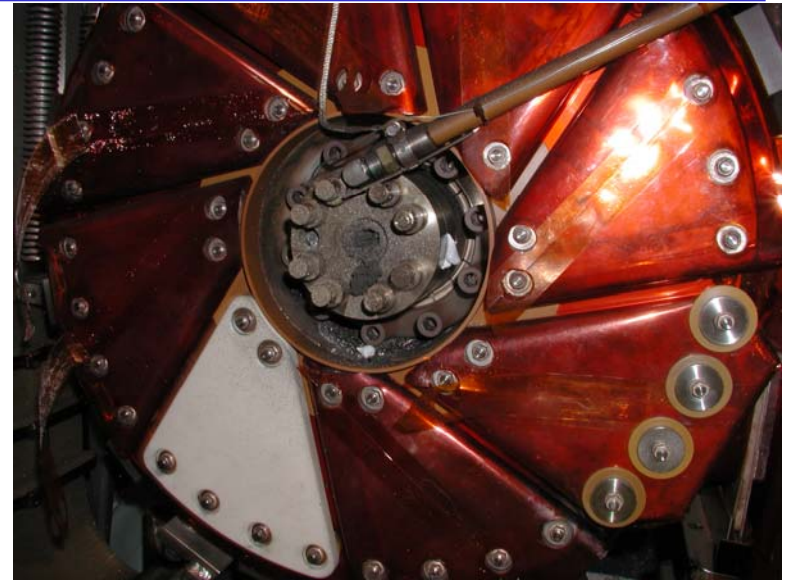
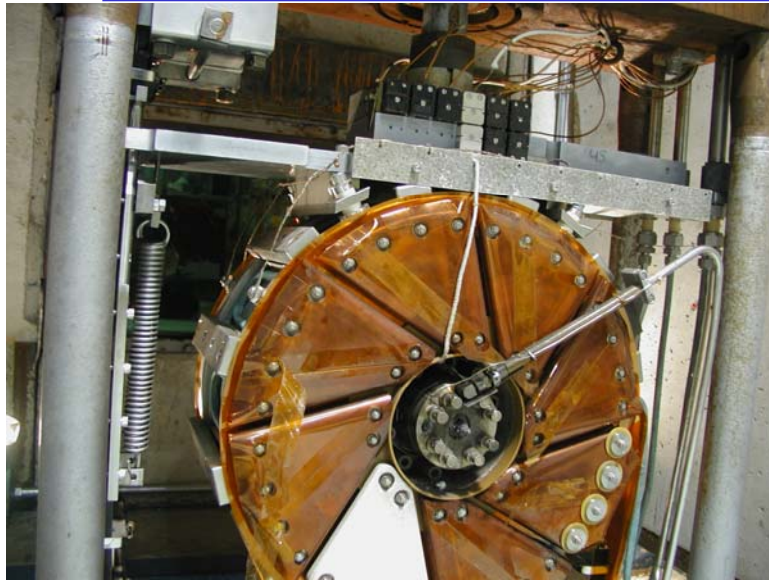
## Initial conditions



## Current Status



## An Example of Beam Power: The Antiproton Target Station

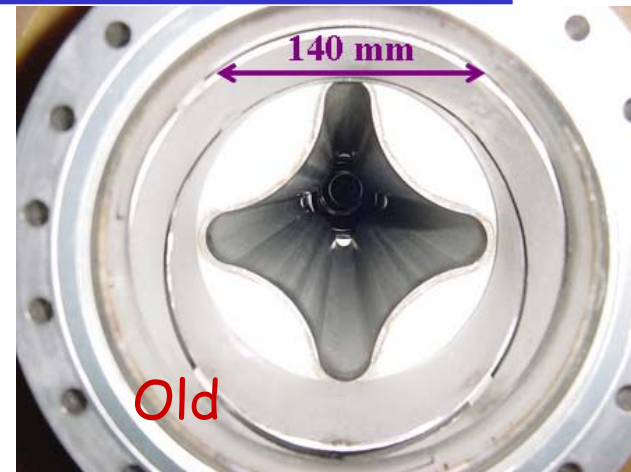


- Total beam power has become a major issue for the first time in the history of the target station.
- Beam power has had a detrimental effect on the target, lithium lens and pulsed magnet.



# Antiproton Aperture - Pbar Production

- The measured aperture of the initial stages of the antiproton production chain is about 65% of the available physical aperture.
- An aggressive beam-based alignment program is under development to bring the measured aperture to the physical aperture.
  - Would increase the stacking rate by over a factor of 2
  - The final design goal is to achieve 77% of the physical aperture which will increase in stacking rate by 40%
- The beam based alignment scheme consists of 5 major components
  - Independent control of the quad gradients (done)
  - Beam position measurement system to measure orbit distortion due to varying quad gradients (in-progress)
  - Orbit control devices to center the beam through the quads (done)
  - Moveable control of tight apertures (stochastic cooling arrays) (in progress)
  - Loss monitor system to measure losses at tight apertures (done)
- Most of the recent focus has been to complete the instrumentation upgrade
  - Extremely small beam currents  $\sim 10\mu\text{Amps}$
- The goal for this year is to increase the aperture for each plane from 65% to 72% of the available physical aperture which would result in a 20% increase in antiproton production rate







## Antiproton Aperture - Pbar Production

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- Aperture increase of AP2 line and the Debuncher is the key component of the Run 2 Upgrades
  - The beam based alignment of the AP2 and the Debuncher is not converging (rapidly)
    - Most of the work has to be done with reverse protons
    - Partial alignment is not compatible with operations
  - Proposal - Set aside a period of 2 weeks in December 2005 to completely focus on the beam based alignment studies in AP2 and the Debuncher
    - Scheduled Start Date: Monday, December 5, 2005
      - Started November 22, 2005 because of a Tevatron component failure
    - End Date: Monday, December 19, 2005
      - Expected to end studies December 11, 2005
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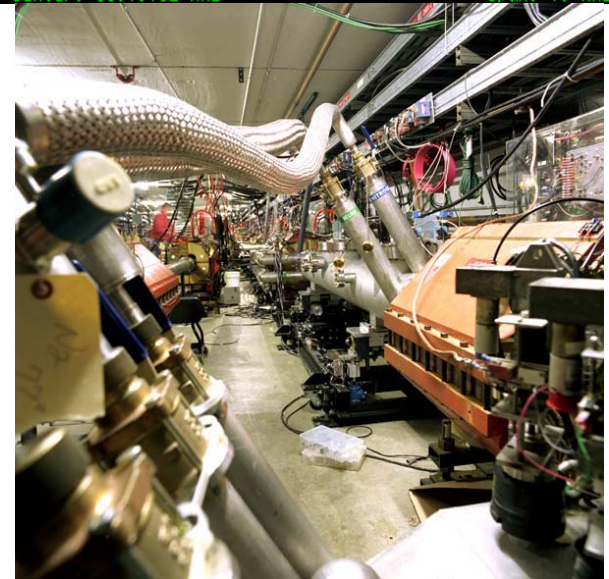
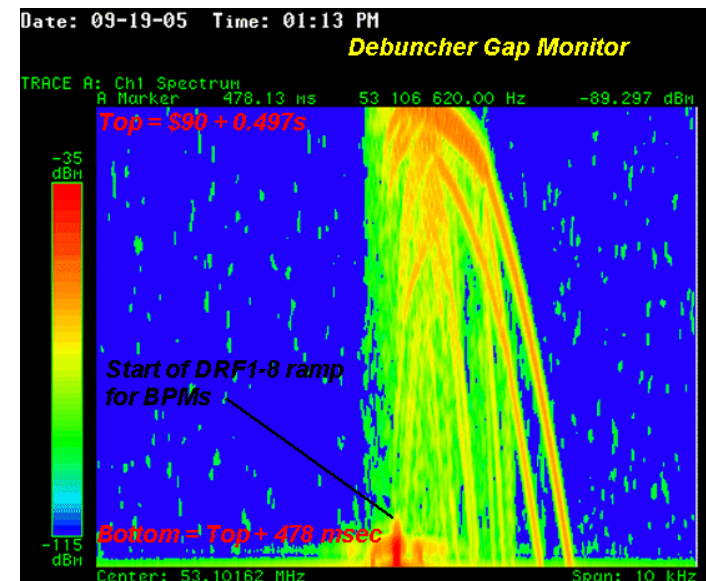
# Beam Based Alignment

- For maximum aperture, we would like the beam to go through the center of the quadrupoles
- You cannot trust the absolute position of beam position monitors.
- If the beam goes off center through a quadrupole, it gets a kick. The kick is proportional to
  - strength of the quad
  - the offset of the transverse beam position with respect to the center of the quad.
- To measure how far off center the beam is in the quad
  - Measure the beam trajectory downstream of the quad with BPMs
  - Change the Quad current (strength)
  - Measure the difference in beam position
    - If the beam goes through the center of the quad, the trajectories will be the same
  - Change the position of the beam through the quad with an upstream trim magnet until the quad does not steer the beam.



# Beam Based Alignment

- Necessary components
  - Beam position system
  - Individual control of quad strength
  - Trim magnets to control the orbit
- Problems in the Debuncher
  - Beam position system
    - Pbar current extremely low
    - Secondary spray
    - Reverse proton beam loading
  - Quad strength
    - Quads are on busses - had to add lots of shunts
  - Trim magnets
    - There is no space in the Debuncher to add trim magnets
    - Orbit correction is done by placing quads on remote control stands
  - Overall
    - Align with reverse protons
      - Large setup overhead
    - Stack with forward pars
    - Just isn't the same!





# Debuncher Study Period Summary

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- The Debuncher orbit is vertically aligned
  - Over 1000 orbits recorded
- The Debuncher vertical aperture has been optimized
  - Three rounds of moveable device optimization (70 motors per round)
  - Circulating beam aperture has increased from 230→290 $\pi$ -mm-mrad
- Have measured a 30% distortion in the AP2 lattice.
  - New optics have undergone first round of testing
  - Optics to be implemented by end of study period
- Quad Center alignment of AP2 underway
  - Have removed over 30mm of orbit distortion
- Need finish alignment of the Debuncher Injection septum
  - Will require 6 shifts
- Will need another study period
  - But before, will conduct a mini-review to assess software, hardware, and procedures used in the December study period
  - Optimization of the Debuncher Horizontal Plane
  - Beam-based alignment of the Debuncher to Accumulator Transfer line
  - Quad center alignment of the Accumulator injection orbit





## Run II Upgrade Summary

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- Recycler is operational
- Electron cooling is operational
- Slip Stacking is operational
- A special team of twenty people is focused on increasing antiproton stacking rate
  - The major focus is optimizing the aperture of the Debuncher and AP2 transfer line which is relatively straightforward accelerator physics

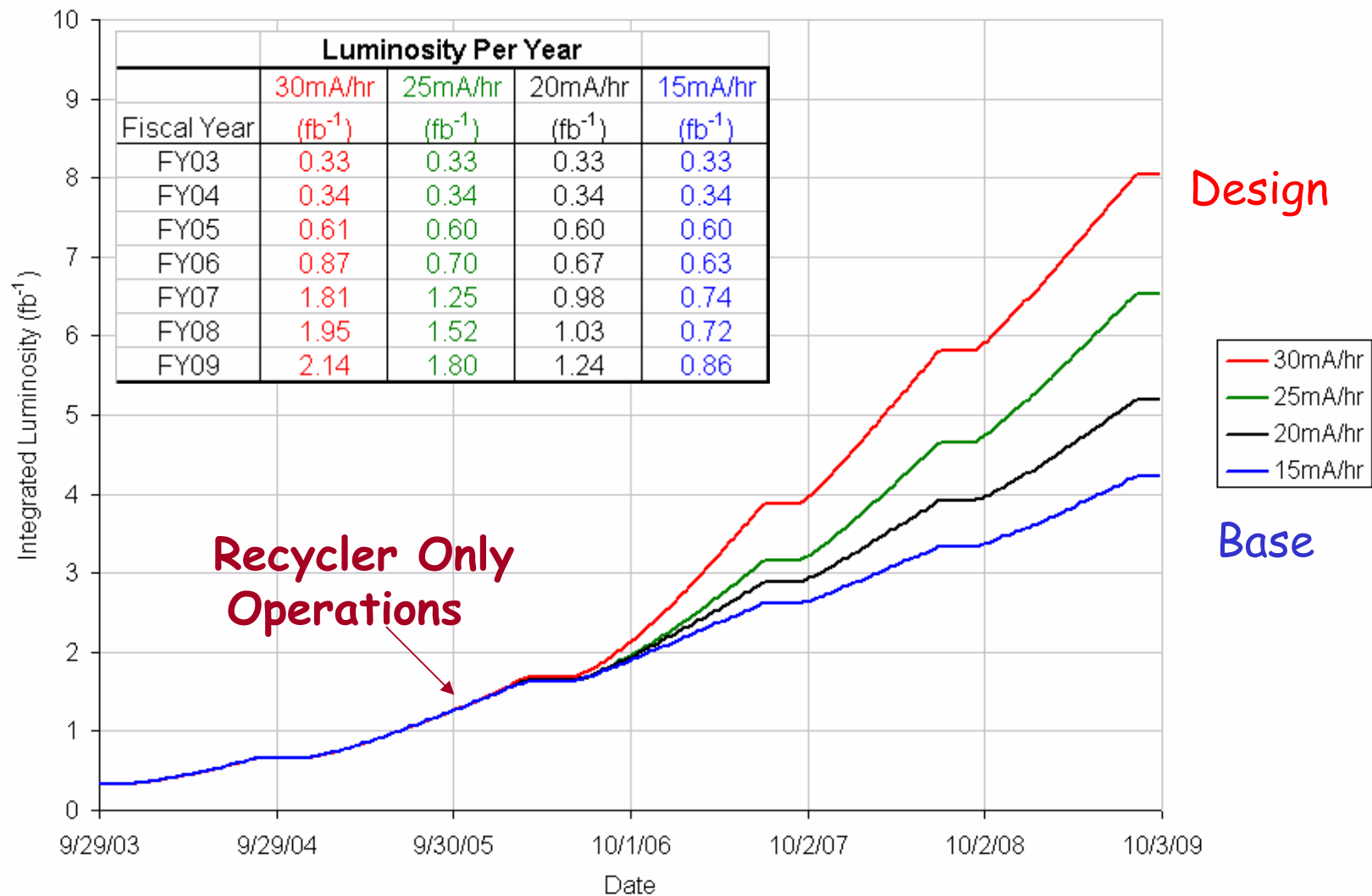


# Luminosity Projections

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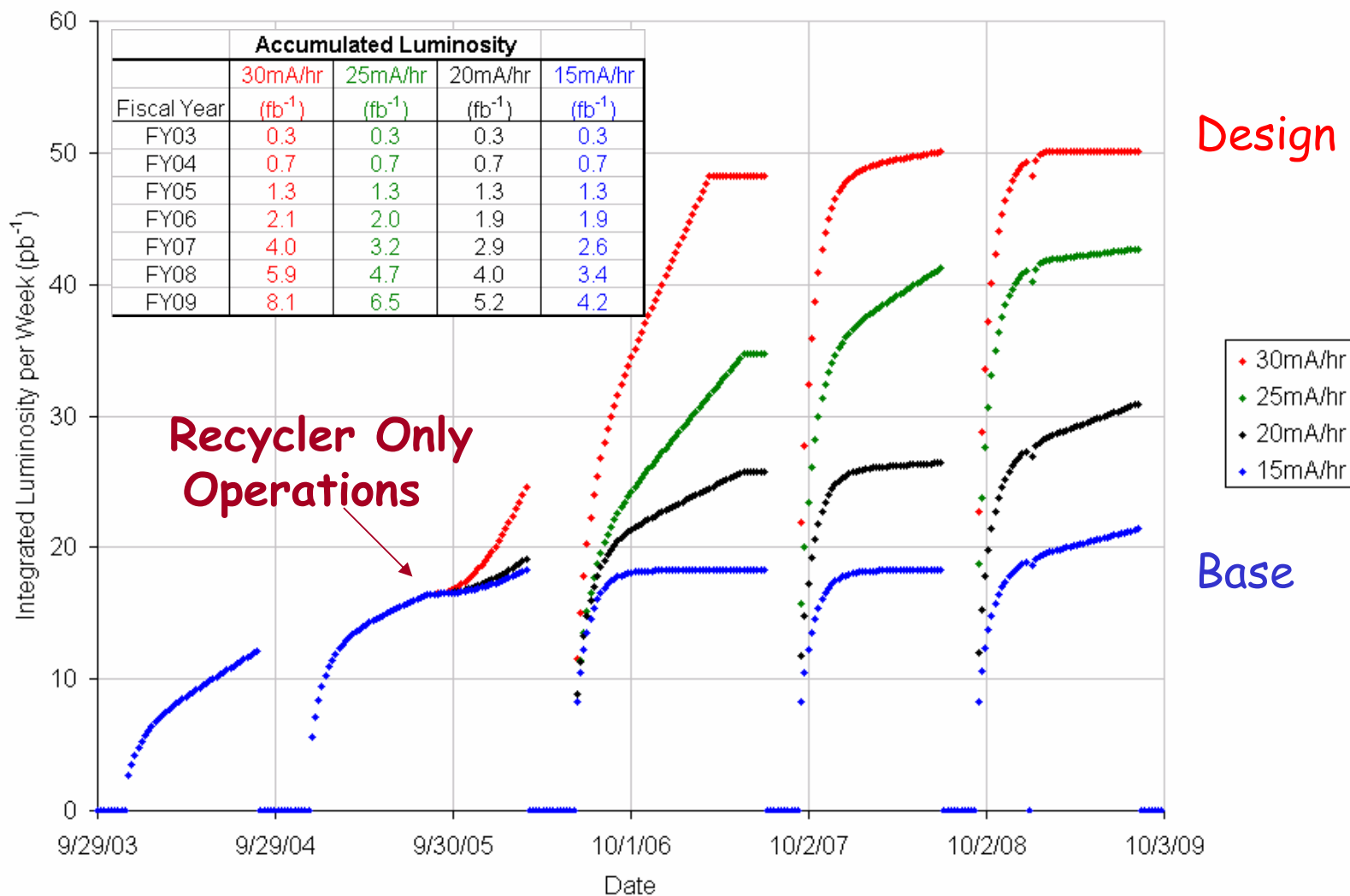
- Our plan is to deliver the design projection,
  - but, develop an understanding of fallback scenarios
  - With electron cooling commissioning going well, the major uncertainty is the stacking rate
- Luminosity Scenarios
  - Design Projection:
    - Electron cooling
    - 15 minute Accumulator to Recycler transfers
    - Peak Stack rates of 30 mA/hr
  - Fall-back Projection:
    - Electron cooling
    - $\frac{1}{2}$  hour Accumulator to Recycler transfers
    - Peak Stack rates of 20-25 mA/hr
  - Base Projection:
    - Electron cooling
    - $\frac{3}{4}$  hour Accumulator to Recycler transfers
    - Peak Stack rates of 15 mA/hr

# Integrated Luminosity

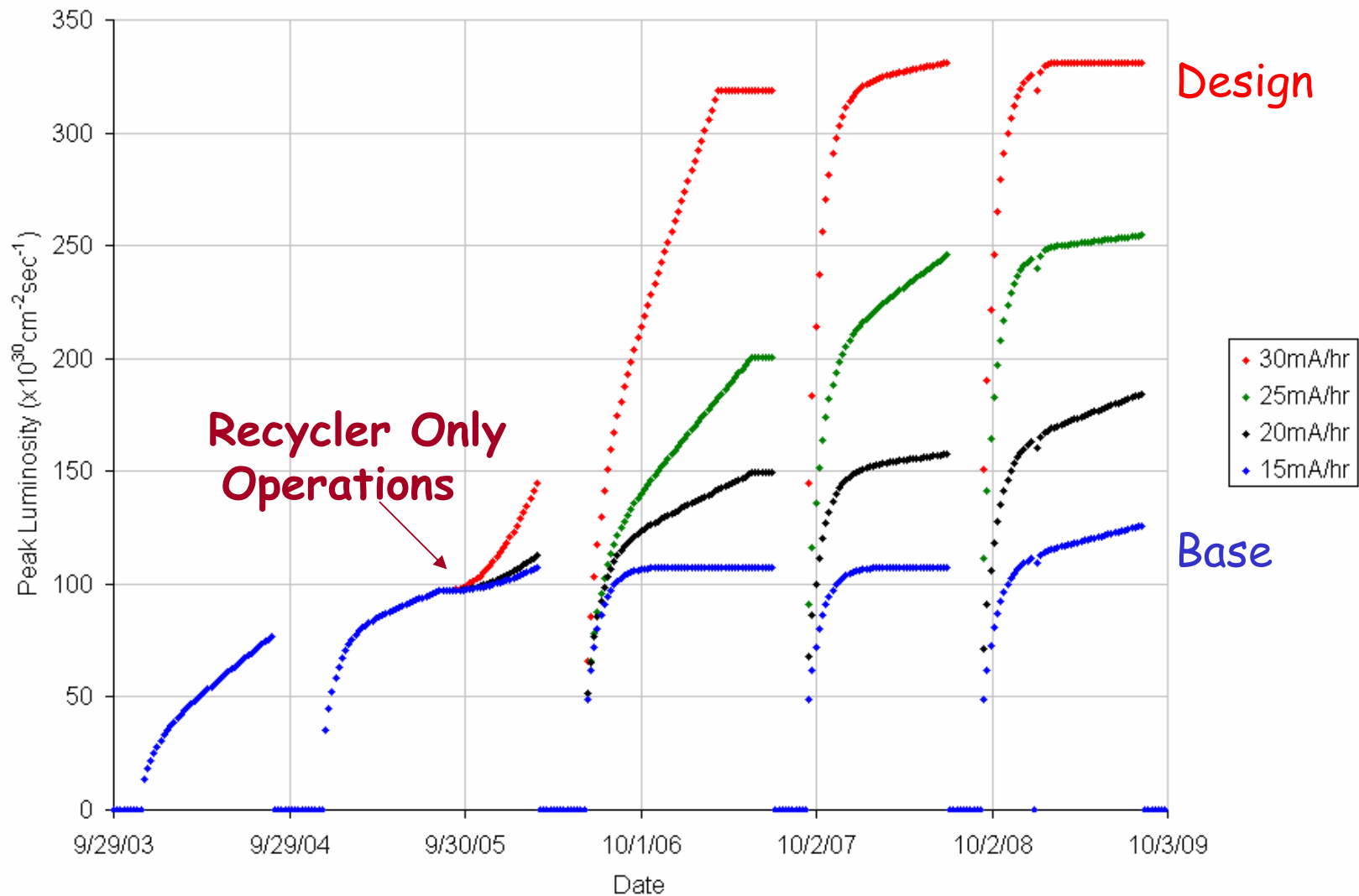




# Weekly Luminosity Projection



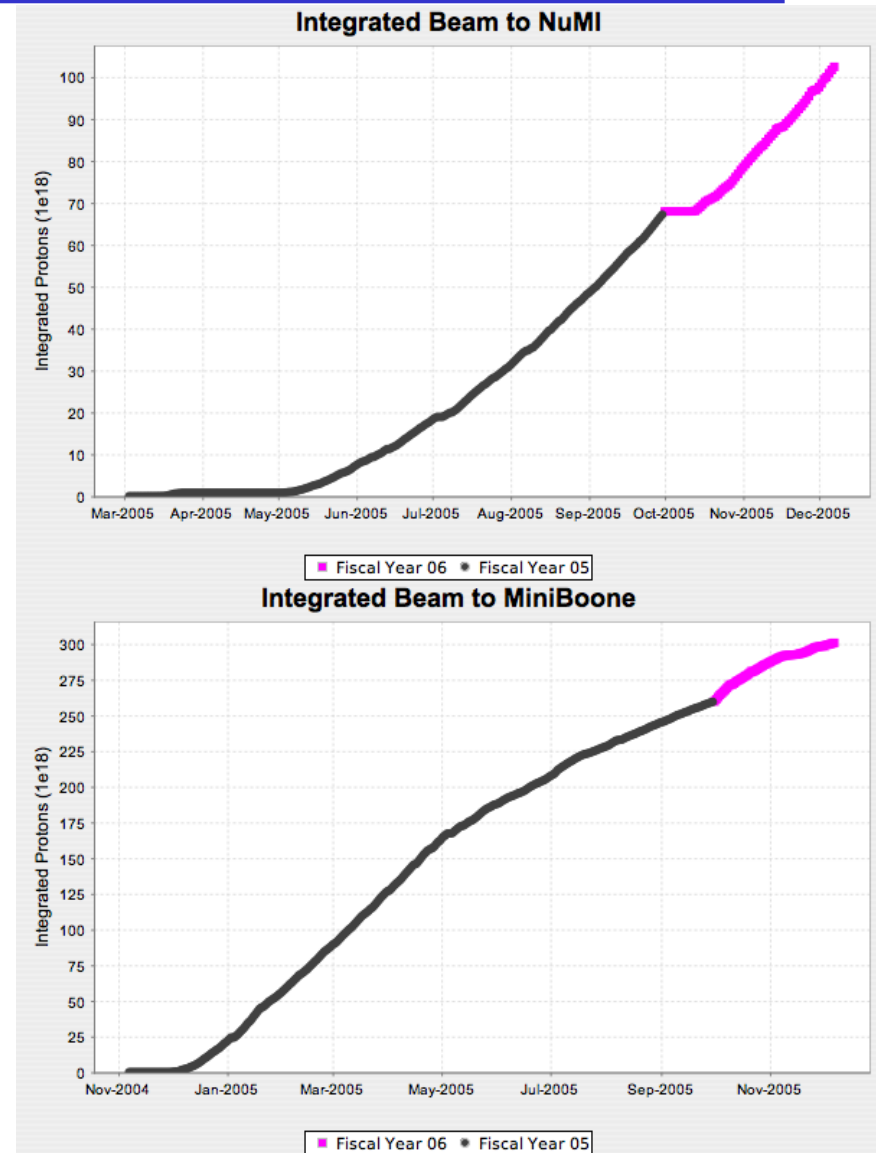
# Peak Luminosity Projection





## Major Expansion of the Neutrino Program

- NUMI commissioned
  - First beam on Dec. 4, 2004
  - Around the clock operations on March 14, 2005
  - Operations in Mixed-Mode antiproton stacking cycles
  - Target problems April 2005
  - Horn Problems September 2005
  - Running on average at 175-200kW of beam power
  - Reached  $1 \times 10^{20}$  protons in December 2005
  - Major issues:
    - Targeting component reliability and availability - Engineering!
    - Pulses per second - tied to pbar stacking
- Record throughput for MiniBoone
  - $8.0 \times 10^{16}$  protons/hour
  - Delivered a over  $6 \times 10^{20}$  protons in three years of running
- Routine running of SY120
  - Developed mixed mode which achieved a factor of 7 more spill seconds then originally allocated
  - Now with NUMI absorbing all the mixed mode cycles, a long flattop ramp keeps most of the spill-seconds intact.





## Summary

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- The Run II Upgrades are on track to provide over  $8\text{fb}^{-1}$  by the end of 2009
  - The Recycler is operational
  - Electron cooling is commissioned and operational!
  - Slip Stacking is operational
- The major challenge left in Run II is the increasing the antiproton production rate
  - AP2- Debuncher aperture upgrade
  - Debuncher to accumulator transfers
  - Rapid transfers between the Accumulator and Recycler